## Air-Grip<sup>™</sup> 4-80 Industrial Super Heavy-Duty **Pneumatic-Hydraulic Rivet Tool**

Model Air-Grip™ 4-80 is an industrial production Air Rivet Tool with Robust Forged Aluminum Alloy Oil Cylinder, Ergonomically Designed Handle, Super Powerful Traction Force 23,500 N or 5,280 Lbf and Long Stroke 18.5 mm or 0.728", Innovative Quick-Change Type Jaw Case Assembly, Durable 3-PC Type Jaws, very ideal for Intensive fastening 4.8 ~ 8.0 mm or 3/16" ~ 5/16" \*HSS (High Strength Structural, like \*Ribulb<sup>®</sup>, \*G-Bulb<sup>®</sup>), all Structural (like \*Monobolt<sup>®</sup>, \*Interlock<sup>®</sup>, \*Hemlok<sup>®</sup>, \*Magna-Lok<sup>®</sup>, \*Magna-Bulb<sup>®</sup>, \*Auto-Bulb<sup>®</sup>, \*Bulb-Tite<sup>®</sup> 7.7mm, etc.) and all Standard Blind Rivets simply by exchanging interchangeable Nosepieces.

## SPECIFICATIONS

- Traction Force: 23,500 N at 6.2 bar or 5,280 lbf at 90 psi compressed air pressure Stroke: 18.5 mm or 0.728'
- ٠ HSS + Standard Structural Blind Rivet **Blind Rivet FEATURES** Rheinland OUICK-CHANGE TYPE DURABLE 3-PC Spent Mandrel Container for visible CERTIFIED JAW CASE ASSEMBLY TYPE JAWS check protects operator's eyes and keeps working places clean. Innovative Quick-Change Type Jaw Case Assembly for fast cleaning or replacing inside parts (Jaws, Jaw Pusher, etc.) just by hand without any wrenches. Smart Ergonomically Designed Handle Durable 3-PC Type Jaws and Jaw Pusher and PAHs-Free (non-toxic to hand skin) offer longer operation life. Plastic Soft Grip offer balanced, safe and comfortable operation. Robust Forged Aluminum Alloy Oil Cylinder with Titanium Color finish and High Strength Innovative Shock-Reducer Design™, Aluminum Alloy Air Cylinder for strength, Noise Silencer Design<sup>™</sup>, Rivet Size durability and valuable look. Hole Gauge Design<sup>™</sup>, Nosepieces Storage Design™, Oil Refill Hole Mirror finish on the Inner Walls of Oil Cylinder Design<sup>™</sup>, Twin Air Inlets Design<sup>™</sup>, and Air Cylinder for precision and wear resistance. 360° Double Swivel Air Fitting, All Metallic Structure. Hard Chrome Plating and Mirror finish on the Rods of Oil Piston and Air Piston for fast operation DIMENSIONS & WEIGHT and long operation life. 308.0 RIVETING CAPACITY Rivet Materia Stainless Rivet Diameter Aluminum Steel Steel (Inox) 350.0 4.8/5.0 mm or 3/16" 6.0 mm 6.4 mm or 1/4" 360° Double 4.8/5.0 mm or 3/16" Swivel Air Fitting
  - 1297 UNIT: mm
  - Weight: Approx. 2.78 Kg or 6.12 Lb

REMARKS: • Ribulb® is the registered trademark of RIBE.

Structural/HSS Rivets 6.4 mm or 1/4' Structural/HSS Rivets 8.0 mm or 5/16'

Structural Rivets

- G-Bulb<sup>®</sup> and Bulb-Tite<sup>®</sup> are the registered trademarks of GESIPA.
- Monobolt<sup>®</sup>, Interlock<sup>®</sup> and Hemlok<sup>®</sup> are the registered trademarks of AVDEL. Special Monobolt<sup>®</sup> Nosepieces are available. Magna-Lok<sup>®</sup>, Magna-Bulb<sup>®</sup> and Auto-Bulb<sup>®</sup> are the registered trademarks of HUCK.
- HSS (High Strength Structural) Blind Rivets are widely used in the German cars to fasten chassis and body together and to build the car carriage. The Mandrel Diameters of HSS Blind Rivets are bigger than the Structural and Standard Blind Rivets' Mandrel Diameters, and the Special HSS Nosepieces are available.